

# Miller DuraFlex® Ultra Series Stretchable Harnesses

## Materials

**Webbing** (DuraFlex).....Polyester,  
Urethane Elastomer  
**Webbing** .....1-3/4" Dacron polyester  
**Minimum Tensile**.....5000 lbs. on webbing  
**Thread**:.....6 cord bonded 3 strand polyester  
 thread. Minimum tensile of 42 lbs.

**Grommets**.....Brass  
**Hardware**.....Steel Minimum Tensile strength  
**D-Rings**.....5000 lbs. (22kN)  
**Buckles**.....4000 lbs. (18kN)

\* All hardware meets ASTM (50) fifty-hour salt spray test requirements.

## Technical

**Max Working Load**:.....400 lbs - 181.4 kg

## Identification

**Label Materials**.....Lexan and Valeron

## Certification

Meets OSHA 1926.502; ANSI A10.14, Z359.1 and CSA Z259.10-M90.

## Harness Description Keys

### Webbing

D = DuraFlex Stretchable Webbing  
 P = Polyester Webbing

### D-Rings

B = Sliding Back D-Ring  
 FD = Front D-Ring  
 F = Front O-Ring  
 H = Shoulder D-Rings  
 S = Side Positioning D-Rings  
 W = Sliding Back web D-Ring  
 X = D-Ring Web Extension

### Special Features

AB = Attached Waist Belt  
 AL = Adjustable Belt Loops  
 BL = Belt Loops  
 BP = Back Pad  
 BDP = Back D-ring Pad  
 HP = Shoulder Pads  
 LP = Leg Pads  
 LR = Lanyard Ring  
 RB = Removable Waist Belt  
 SP = Sub-Pelvic Strap  
 SR = Self Rescue Loops  
 SS = Saddle Seat  
 TO = Tool Belt Buckles

### Shoulder/Leg Buckles

FB = Friction Buckles  
 MB = Mating Buckles  
 TB = Tongue Buckles

Quick Connect Buckles



Back D-ring Pad



**E650QC**  
Shown in Green



**E650-7QC**  
Shown in Green



**E650-77QC**  
Shown in Green

Also available in blue polyester webbing for greater chemical resistance. (Model E650DQC)



Model No.	Web Type	D-Rings	Shoulder Straps	Leg Straps	Chest Strap	Special Features	Weight
<b>E650QC</b>	D	B	FB	QC	QC	SP, LR,BDP	3.45 lbs. (1.6 kg)
<b>E650QC-7</b>	D	B, S	FB	QC	QC	SP, LR,BDP	3.87 lbs. (1.8 kg)
<b>E650QC-77</b>	D	B, S	FB	QC	QC	BL,SP,LR,BP,RB,BDP	5.60 lbs. (2.5 kg)
<b>E650DQC</b>	D,P	B	FB	QC	QC	SP,LR,BDP	3.45 lbs. (1.6 kg)
<b>E650DQC-7</b>	D,P	B, S	FB	QC	QC	SP, LR,BDP	3.87 lbs. (1.8 kg)
<b>E650DQC-77</b>	D,P	B, S	FB	QC	QC	BL,SP,LR,BP,RB,BDP	5.60 lbs. (2.5 kg)



by Honeywell

Toll Free 800.873.5242 (press 4) • [hsptechsupport@honeywell.com](mailto:hsptechsupport@honeywell.com) • [www.millerfallprotection.com](http://www.millerfallprotection.com)

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